

Syntheses of Model Oligosaccharides of Biological Significance. 2. Synthesis of a Tetramannoside and of Two Lyxose-Containing Trisaccharides¹

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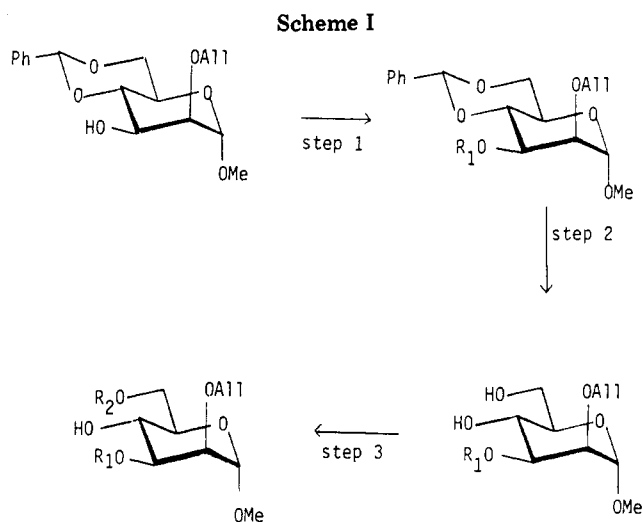
The synthesis of two isomeric trisaccharides containing D-mannose and D-lyxose are reported. Methyl 2-*O*-allyl-4,6-*O*-benzylidene- α -D-mannopyranoside was reacted with an α -D-lyxopyranosyl bromide. The disaccharide obtained was glycosylated with an α -D-mannopyranosyl bromide after hydrolysis of the benzylidene group. This sequence led to methyl 3-*O*- α -D-lyxopyranosyl-6-*O*- α -D-mannopyranosyl- α -D-mannopyranoside after deblocking of all hydroxyl groups. When the two glycosyl bromides were added to the methyl mannopyranoside in the reversed order, methyl 6-*O*- α -D-lyxopyranosyl-3-*O*- α -D-mannopyranosyl- α -D-mannopyranoside was obtained. The tetrasaccharide methyl 6-*O*-(3-*O*- α -D-mannopyranosyl- α -D-mannopyranosyl)-3-*O*- α -D-mannopyranosyl- α -D-mannopyranoside was prepared by condensation of two dimannosyl compounds. The use of the allyl, benzyl, 2,2,2-trichloroethyl, and *O*-nitrobenzyl groups for the protection of the anomeric position is discussed.

Several classes of carbohydrate structures have been identified in membrane glycoproteins.² All oligosaccharides glycosidically N-linked to L-asparagine have a common structural feature consisting of a 3,6-di-*O*- α -D-mannopyranosyl-D-mannopyranosyl moiety attached via a 1,4- β linkage to a chitobiose group. We have reported¹ recently the synthesis of a part of this core structure, methyl 3,6-di-*O*- α -D-mannopyranosyl- α -D-mannopyranoside (1). Our synthesis differs from other published³ preparations of 1 in that it gives access to a whole class of structurally related oligosaccharides where the C-3 and C-6 substituents of the central mannopyranose are different. We report here the synthesis of the two isomeric trisaccharides 2 and 3 and of the tetrasaccharide 4 (Figure 1). The trisaccharides 2 and 3, which contain D-lyxose, an aldopentose homomorphous to D-mannose, have been used as substrates in a study of the binding specificity of the lectin Concanavalin A.⁴ The syntheses of those four oligosaccharides emphasize the efficiency and versatility of this synthetic method.

Results and Discussion

Synthesis and Characterization of the Trisaccharides 2 and 3. Both trisaccharides 2 and 3 are prepared from the same key intermediate, methyl 2-*O*-allyl-4,6-*O*-benzylidene- α -D-mannopyranoside (5)¹ (Scheme I). Reaction of a glycosyl bromide with the free C-3 hydroxyl group of 5 gives a disaccharide (step 1). Hydrolysis of the benzylidene group (step 2) gives a diol, which reacts selectively at the C-6 position as a result of the higher reactivity of the primary hydroxyl group (step 3). Condensation of a glycosyl bromide with an alcohol to form a glycosidic bond (step 1 or step 3) can be effected under various conditions.⁵ In our system, the best results were obtained where the condensation was performed in the presence of mercuric bromide and mercuric cyanide, namely by Helferich glycosylation.⁶ Glycosylation of the key compound 5, first with a lyxopyranosyl bromide and, after removal of the benzylidene group, with a mannopyranosyl bromide led to structure 2, while consecutive glycosylation of 5 with the two bromides in the reverse order led to structure 3.

The synthesis of methyl 3-*O*- α -D-lyxopyranosyl-6-*O*- α -D-mannopyranosyl- α -D-mannopyranoside (2) has been



R_1, R_2 : glycosyl moieties

performed as shown on Scheme II. It involves first the preparation of the disaccharide 10, which was obtained in 82% yield by a mercuric bromide-mercuric cyanide catalyzed condensation of methyl 2-*O*-allyl-4,6-*O*-benzylidene- α -D-mannopyranoside (5) and tri-*O*-acetyl- α -D-lyxopyranosyl bromide (9). The latter, rather unstable compound was prepared immediately before use by reaction¹ of trimethylsilyl bromide with the ortho ester 8, a stable crystalline compound.^{7,8} The NMR spectrum of the disaccharide 10 has two doublets in the anomeric re-

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(8) The use of the ortho ester might appear redundant, since the ortho ester itself is prepared from the bromide. This purification of the bromide via the ortho ester leads to a cleaner and more efficient condensation.

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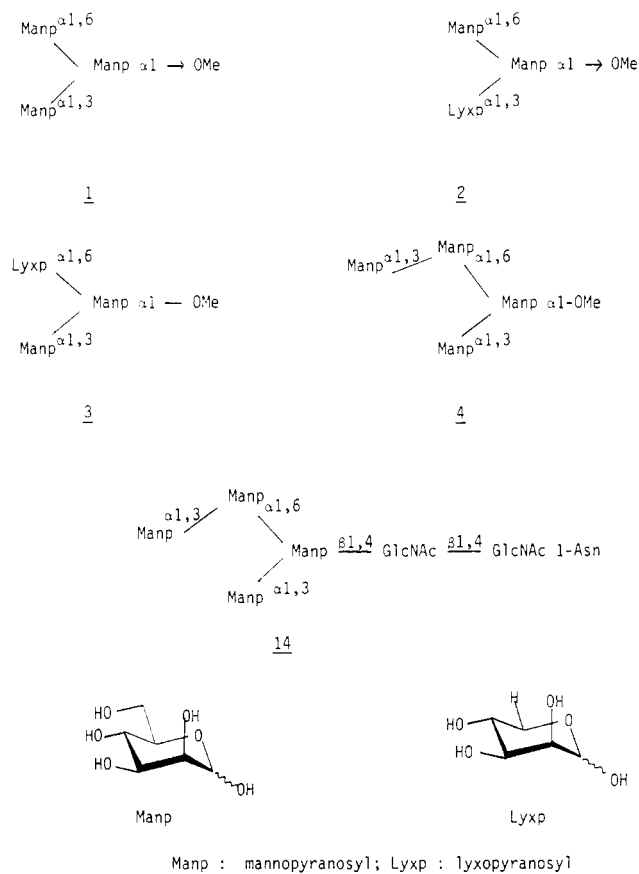
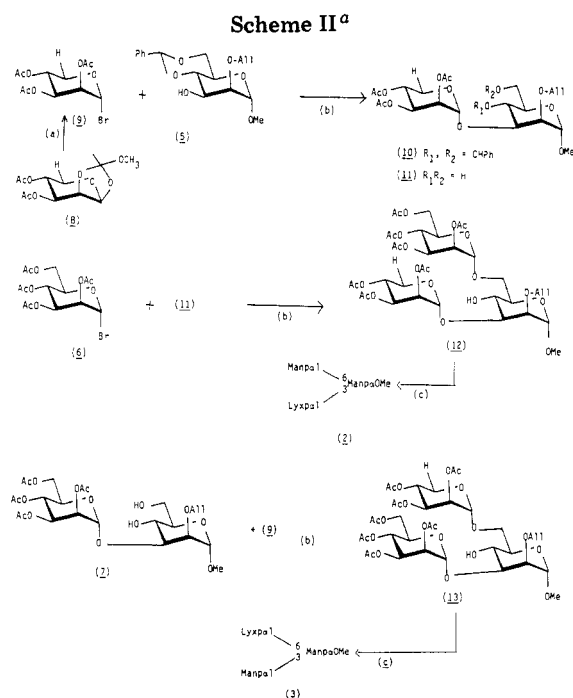


Figure 1.



^a Reagents: (a) Me_3SiBr , CH_2Cl_2 ; (b) HgBr_2 , $\text{Hg}(\text{CN})_2$, molecular sieves, CH_3CN ; (c) 10% Pd/C, EtOH, AcOH, H_2O , 70%, then MeONa, MeOH. AC = acetyl; All = allyl.

gion: a 1.4-Hz doublet at δ 4.70 assigned to H-1' and a 2.4-Hz doublet at δ 5.17 assigned to H-1.⁹ The presence of three acetyl proton signals at δ 1.99, 2.04, and 2.05 and

(9) The carbon positions of the central mannoside are designated 1-6, the carbon positions of the C-3 substituent are designated 1'-6', and the carbon positions of the C-6 substituent are designated 1''-6''.

of a methoxy proton signal at δ 3.37 are in agreement with the proposed structure. The α configuration was assigned to the newly formed glycosidic bond on the basis of mechanistic considerations¹⁰ and by analogy with the synthesis of methyl 2-*O*-allyl-4,6-*O*-benzylidene-3-*O*-(tetra-*O*-acetyl- α -D-mannopyranosyl)- α -D-mannopyranoside.¹ Deprotection of the hydroxyl groups of the disaccharide 10 was effected in three consecutive steps: hydrolysis of the benzylidene group with 60% acetic acid¹¹ to give 11, deallylation with palladium on charcoal,¹² Zemplén deacetylation. It led to methyl 3-*O*- α -D-lyxopyranosyl- α -D-mannopyranoside (11a).

The final step in the preparation of the trisaccharide 12 involved glycosylation of the diol 11 with 1 equiv of tetra-*O*-acetyl- α -D-mannopyranosyl bromide 6 (Scheme II). Under Helferich conditions, only one product was obtained in 58% yield. Its NMR spectrum in CDCl_3 exhibits three resonances in the anomeric region, a 1.4-Hz doublet at δ 4.71, a 1.5-Hz doublet at δ 4.92, and 3.3-Hz doublet at 5.08, assigned to the protons H-1, H-1'', and H-1', respectively. Seven three-proton singlets between δ 1.98 and 2.15 are assigned to the acetyl protons resonances, and a three-proton singlet at δ 3.38 is assigned to the methoxy proton resonance. A deuterium-exchangeable one-proton doublet at δ 2.95 ($J = 12$ Hz) is assigned to the C-4 hydroxyl proton. The regioselectivity of the glycosylation could not be inferred from the NMR spectrum of the condensation product. However, we have shown that under identical conditions, reaction of the bromide 6 with the dimannoside methyl 2-*O*-allyl-3-*O*-(tetra-*O*-acetyl- α -D-mannopyranosyl)- α -D-mannopyranoside (7) gave only the C-6 glycosylated product.¹ Thus, by analogy, we assigned structure 12 to the condensation product of the bromide 6 and the analogous disaccharide 11. Standard deprotection of 12 gave methyl 3-*O*- α -D-lyxopyranosyl-6-*O*- α -D-mannopyranosyl- α -D-mannopyranoside (2). The NMR spectrum of 2 has three anomeric proton resonances at δ 4.73 (1.7 Hz), 4.91 (1.7 Hz), and 5.02 (1.7 Hz) assigned to H-1, H-1'', and H-1', respectively.

Methyl 6-*O*- α -D-lyxopyranosyl-3-*O*- α -D-mannopyranosyl- α -D-mannopyranoside (3) was synthesized starting from the known dimannoside 7 (Scheme II). The Helferich glycosylation of 7 with 1 equiv of tri-*O*-acetyl- α -D-lyxopyranosyl bromide 9 gave the protected trisaccharide 13 in 59% yield. The hydroxyl groups of 13 were deblocked under standard conditions to give compound 3 characterized by its NMR spectrum (see Experimental Section).

Synthesis of the Tetrasaccharide 4. The oligosaccharide 4 constitutes the tetramannose part of the glycopeptide GP VI (i.e., F) (14) isolated from the pronase digest of ovalbumin.¹³ This is glycopeptide has the smallest carbohydrate unit among the ovalbumin glycopeptides. It is also the least abundant, since it represents less than 1% dry weight of the total glycopeptide fraction.

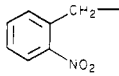
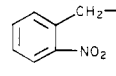
(10) This conclusion is corroborated by the calculation of molecular rotations according to Hudson's isorotation rules (cf. J. Staněk, M. Černý, J. Kocourek, and J. Pacák, "The Monosaccharides", Academic Press, New York, 1963, p 50) of methyl 3-*O*- α -D-lyxopyranosyl- α -D-mannopyranoside (11a; $[\alpha]_D +44.7^\circ$). Its $[\text{M}]_D +136^\circ$ agrees better with the calculated $[\text{M}]_D$ for the α anomer (+253°) than for the β anomer (-55°). Similar difference was observed in the case of methyl 3-*O*- α -D-mannopyranosyl- α -D-mannopyranoside (deprotected 7, $[\alpha]_D +93.5^\circ$): $[\text{M}]_D$ found +347.8°; calcd $[\text{M}]_D$ (α -anomer) +321.3°, (β -anomer) +21.0°.

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Table I. Protective Group R of the Anomeric Hydroxyl Group

R	preparation ^a			removal		
	method	yield, %	ref	method	yield, %	ref
CCl ₃ CH ₂ -	17 + CCl ₃ CH ₂ OH + BF ₃ ·Et ₂ O	30 ^b	14	Zn/AcOH	45	14
CH ₂ =CH-CH-	18 + CH ₂ =CH-CH ₂ OH, HCl (60 °C, N ₂)	46	17	Pd/C, AcOH, EtOH, H ₂ O, N ₂	70	12
PhCH ₂ -	18 + PhCH ₂ OH, HCl (60 °C, N ₂)	45	18	H ₂ , Pd/C, EtOH	75	18
	17 +  + Hf(OAc) ₂ + CaSO ₄ , benzene	28 ^c	19	hν, λ > 320 nm	high (not given)	19

^a (17) Penta-*O*-acetyl- α -D-mannopyranose; (18) D-mannose. ^b Yield based on D-mannose. ^c Reported yield.¹⁹

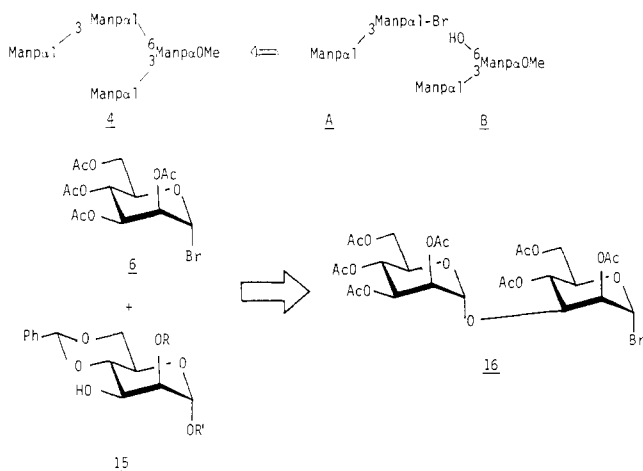
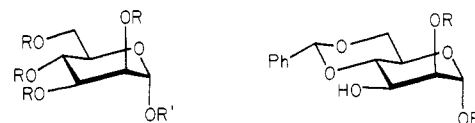


Figure 2.

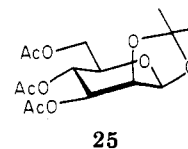
In order to achieve the most efficient synthesis of 4, we devised a scheme where the oligosaccharide 4 was formed by condensation of two disaccharides: a dimannosyl bromide, A, and a dimannosyl alcohol, B, (Figure 2). We have already prepared a dimannoside of type B, compound 7, and shown that it undergoes selective glycosylation of the C-6 hydroxyl group with sugar bromides. As a type A compound, 3-*O*-(tetra-*O*-acetyl- α -D-mannopyranosyl)-2,4,6-tri-*O*-acetyl- α -D-mannopyranosyl bromide (16) was selected. 16 can be obtained by condensation of tetra-*O*-acetyl- α -D-mannopyranosyl bromide (6) and a monosaccharide such as 15, where only the C-3 hydroxyl group is free (Figure 2). In this approach one faces a delicate choice for the anomeric protecting group R'—such a group has to remain intact during Helferich glycosylation, and its removal should affect neither an acetate group nor a glycosidic bond.

Since the protection of anomeric hydroxyl groups is a major problem in the synthesis of complex oligosaccharides, a detailed account is given here of the preparation and removal techniques for the acceptable blocking groups (Table I). The 2,2,2-trichloroethyl group has been used as an anomeric protective group in 2-amino-2-deoxy- α -D-mannopyranosides,¹⁴ furanosides,¹⁵ and pyranosides.¹⁶ We

obtained the best yields of 2,2,2-trichloroethyl α -D-mannopyranoside (19) by reaction of penta-*O*-acetyl-D-



- 17, R = R' = Ac
 18, R = R' = H
 19, R = H; R' = CH₂CCl₃
 19a, R = Ac; R' = CH₂CCl₃
 20a, R = H; R' = CH₂-CH=CH₂
 20b, R = H; R' = CH₂Ph
 15a, R = R' = CH₂CH=CH₂
 15b, R = R' = CH₂Ph
 15c, R = CH₂-CH=CH₂; R' = CH₂Ph
 21a, R = H; R' = CH₂-CH=CH₂
 21b, R = H; R' = CH₂Ph



mannopyranose (17) with 2,2,2-trichloroethanol in the presence of boron trifluoride etherate and subsequent Zemplén deacetylation of the tetra-*O*-acetyl compound 19a. We never succeeded in bringing the glycosylation to completion and had to perform a chromatographic separation of 19a and 17. Both allyl α -D-mannopyranoside (20a) and benzyl α -D-mannopyranoside (20b) were prepared in good yields by treating D-mannose with HCl-saturated allyl alcohol and benzyl alcohol, respectively. The reaction was performed at 60 °C, under nitrogen, in order to avoid air oxidation of the reducing sugar—a side reaction that drastically reduces the glycosylation yields.

The allyl and benzyl α -D-mannopyranosides were converted as follows to a partially protected monosaccharide of the type 15, the important intermediate in the synthesis of the disaccharide 16. The C-4 and C-6 hydroxyl groups were protected by formation of a benzylidene group in both 20a and 20b, leading to allyl 4,6-*O*-benzylidene- α -D-mannopyranoside (21a) and benzyl 4,6-*O*-benzylidene- α -D-mannopyranoside 21b,²⁰ respectively. The allyl mannoside 21a was allylated with allyl bromide under phase-transfer conditions to give 15a, while the benzyl mannoside 21b was alkylated with benzyl bromide to give 15b and with allyl bromide to give 15c. The regiochemistry of the *O*-alkylation in 21a and 21b was established by NMR spin-decoupling experiments analogous to those reported for the corresponding methyl mannoside.¹ The NMR data (cf. Experimental Section) indicate that upon allylation

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Table II. ^1H NMR Chemical Shifts of the Mono- and Di(methyl orthoacetates) **24** and **25**^a

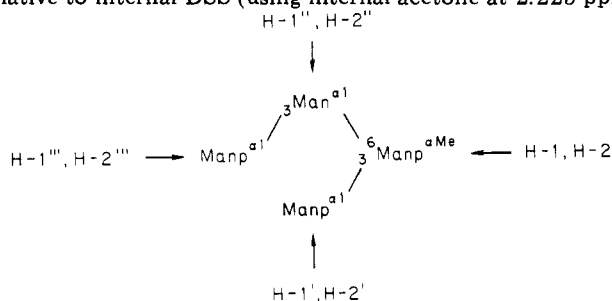
	H-1	H-2	H-3	H-4	H-5	H-6'	H-6	OCH ₃	CH ₃
24	5.46 $J_{1,2} = 2$	4.60 $J_{1,2} = 2$ $J_{2,3} = 4$	3.86 $J_{2,3} = 4$ $J_{3,4} = 10$	5.29 $J_{3,4} = J_{4,5}$ 10	3.62 m	4.20 $J_{5,6'} = 5$ $J_{6,6'} = 12$	4.14 $J_{5,6} = 3$ $J_{6,6'} = 12$	3.29	1.75
25	5.50 $J_{1,2} = 2$	4.62 $J_{1,2} = 2$ $J_{2,3} = 4$	5.15 $J_{2,3} = 4$ $J_{3,4} = 10$	5.30 $J_{3,4} = J_{4,5}$ 10	3.65 m	4.24 $J_{5,6'} = 5$ $J_{6,6'} = 12$	4.15 $J_{5,6} = 3$ $J_{6,6'} = 12$	3.29	1.75

^a Chemical shifts are in ppm relative to internal Me₄Si in CDCl₃ at 24 ± 1 °C; coupling constants are in Hz.

Table III. Chemical Shifts of the Anomeric and C-2 Protons in **1** and **4**^a

	H-1	H-1'	H-1''	H-1'''	H-2	H-2'	H-2''	H-2'''	H-3''
1	4.73 ^c	5.10	4.91		4.09	4.06	3.99		3.84
4	4.73	5.10	4.89	5.16	4.09	4.07	4.14	4.07	3.95

^a Chemical shifts are in ppm relative to internal DSS (using internal acetone at 2.225 ppm) in D₂O at 23 ± 2 °C.

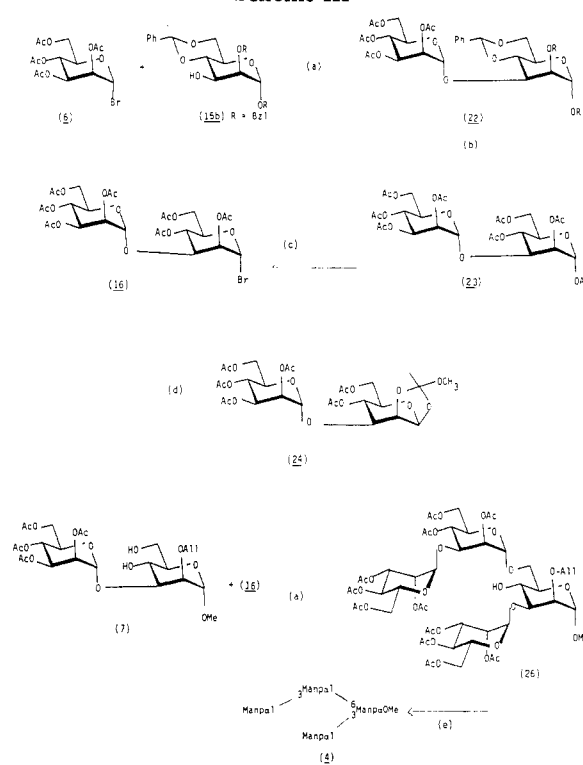


^c From ref 1.

of the C-2 hydroxyl group in **21a** and **21b** the resonance of H-2 is shifted upfield by 1.17 ppm. This effect, which was observed also in the case of methyl 4,6-*O*-benzylidene- α -D-mannopyranoside,¹ confirms the assignment of structures **15b** and **15c** to the phase-transfer alkylation products of **21a** and **21b**.

The disaccharide **16**, the fundamental building block in the synthesis of the target tetrasaccharide, was prepared in four steps from benzyl 2-*O*-benzyl-4,6-*O*-benzylidene- α -D-mannopyranoside (**15b**). This compound was favored over **15a** and **15c** for the following reasons.²¹ All intermediates with an anomeric benzyl group are crystalline. The C-1 and C-2 benzyl groups as well as the benzylidene group can be hydrogenolyzed in a single, high-yield reaction (vide infra) (Scheme III). Helferich glycosylation of **15b** with tetra-*O*-acetyl- α -D-mannopyranosyl bromide (**6**) gave the disaccharide **22** in 73% yield. The NMR spectrum of **22** shows two doublets characteristic of anomeric protons at δ 4.96 (1.5 Hz) and at δ 5.27 (1.5 Hz), assigned to H-1 and H-1', respectively. Four three-proton singlets between δ 1.90 and 2.07 are assigned to the acetyl proton resonances. Hydrogenolysis of the benzyl and benzylidene groups in **22** over palladium on carbon gave the reducing disaccharide, which was acetylated to give **23** as an oil. The bromide **16** was obtained by treatment of a cold anhydrous solution of **23** in methylene chloride with a solution of hydrogen bromide in glacial acetic acid.²²

16 was converted to the crystalline ortho ester **24** which was fully characterized. In the NMR spectrum of **24**, the assignments were made on the basis of spin-decoupling experiments and by comparison with the spectrum of 3,4,6-tri-*O*-acetyl- α -D-mannopyranose-1,2-(methyl ortho-

Scheme III^a

^a Reagents: (a) HgBr₂, Hg(CN)₂, molecular sieves, CH₃CN; (b) H₂, 10% Pd/C, EtOH, then Ac₂O-py; (c) AcOH/HBr, CH₂Cl₂; (d) CH₃OH, 2,6-lutidine, CHCl₃; (e) 10% Pd/C, EtOH, AcOH, H₂O, 70 °C, then CH₃ONa, CH₃OH. AC = acetyl; All = allyl; Bzl = benzyl.

(21) We also prepared the condensation products of tetra-*O*-acetyl- α -D-mannopyranosyl bromide with each of the monosaccharides **15a** and **15c**. However, the removal of the allyl group in each disaccharide was accompanied by side reactions and the reducing disaccharides could be isolated in relatively poor yields only.

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acetate) (**25**)¹ (Table II). The following resonances are characteristic of the methyl orthoacetate group in **24**: two three-proton singlets at δ 1.75 and 3.29 assigned to the quaternary methyl and methoxy groups, respectively, a one-proton doublet at δ 5.46 ($J = 2$ Hz) and a one-proton doublet of doublets at δ 4.60 ($J = 2$ Hz, $J = 4$ Hz) assigned

to H-1 and H-2, respectively. The coupling constant $J_{1,2}$ is larger than usual for α -mannopyranose.²³ This effect reflects a slight change in the conformation of the pyranose ring resulting from the introduction of a cis-fused five-membered ring between C-1 and C-2. It is observed also in the spectrum of **25**. The presence of a one-proton doublet at δ 4.98 ($J_{1,2} = 1.7$ Hz) assigned to H-1 and of six three-protons singlets between δ 1.99 and 2.17 due to the acetyl protons resonances confirms the fact that **24** is indeed a disaccharide. In **25** the resonance of H-3 occurs at δ 5.15 ($J_{2,3} = 4$ Hz, $J_{3,4} = 10$ Hz), while in the disaccharide **24** a doublet of doublets at δ 3.86 ($J_{2,3} = 4$ Hz, $J_{3,4} = 10$ Hz) is assigned to H-3. The upfield shift of the H-3 resonance in **24** is consistent with the replacement of a C-3 resonance in **24** is consistent with the replacement of a C-3 acetyl group by a glycosidic bond and corroborates the assigned linkage between the two mannopyranosyl units in **24**.

The final step of the sequence leading to the tetrasaccharide **4** was performed successfully by Helferich glycosylation of the dimannoside **7** with the dimannosyl bromide **16** (Scheme II). The latter compound was prepared immediately prior to use either by reaction of the octaacetyl compound **23** with hydrobromic acid (vide supra) or by opening of the ortho ester group in **24** with trimethylsilyl bromide.^{8,24} After standard deprotection of all hydroxyl groups, the crude reaction mixture was purified by size-exclusion chromatography on Bio Gel P-2. The compound eluting first was identified as the tetrasaccharide **4** on the basis of its NMR spectrum. Table III presents the chemical shifts of the anomeric and C-2 protons for the structurally related compounds **1** and **4**. There is a remarkable coincidence between the chemical shifts of analogous protons, except for those of the protons H-2'': the presence of a C-3 mannopyranosyl substituent results in a 0.15-ppm downfield shift of the proton H-2''. Likewise the resonance of H-3'' in **4** is shifted downfield compared to H-3'' in **1**. These effects, which can be predicted by shift-increment calculations,²⁶ are diagnostic of the substitution pattern. A complete analysis of the spectrum of **4** will be reported in a separate communication,²⁶ together with some additional data concerning NMR spectroscopy of these compounds.

Experimental Section

Melting points were determined on a Fischer-Johns melting-point apparatus and are uncorrected. Optical rotations were measured with a Jasco (Model ORD/UV-5) polarimeter at 26 ± 1 °C. Microanalyses were performed by the Microanalytical Laboratory Ltd., Markham, Ontario. ¹H NMR spectra were recorded at 360 MHz with a Nicolet spectrometer at the Toronto Biomedical NMR Centre, University of Toronto. They were obtained at 23 ± 2 °C either in CDCl₃ containing 1% Me₄Si as the internal standard or in D₂O (99.996%, Merck Sharp and Dohme) with acetone (0.1%, 2.225 ppm relative to internal DSS) as the internal standard. For a 10 mM solution of sugar in D₂O, 128 transients were accumulated and a pulse angle of 90° was used in all cases. Solutions were concentrated in vacuo with the bath temperature kept below 35 °C. All solvents were distilled before use. Dichloromethane was dried by distillation under dry nitrogen in the presence of P₂O₅ and kept over 4A molecular sieves. Acetonitrile was dried by a 3-h reflux over CaH₂ and subsequent distillation under dry nitrogen onto 4A molecular sieves, the first

15% of the distillate being discarded. Methanol was dried by a 4-reflux over Mg and trace of iodine and subsequent under dry nitrogen onto 3A molecular sieves. HgBr₂ was dissolved in hot toluene, dried by azeotropic distillation, and crystallized upon cooling from toluene.

TLC was performed on precoated plates of silica gel 60F, 0.20 mm thick (Merck). For detection, the plates were sprayed with 50% H₂SO₄ and heated for 3–5 min at 130 °C. Gel filtration chromatography was performed on Bio-Gel P-2, 200–400 mesh (Bio Rad), the column effluent being monitored with a Flow Cell Refractive Index detector (Pharmacia). Analytical HPLC was performed with a Beckman HPLC 324 system equipped with a multiple-wavelength detector set at 254 nm and a refractive index detector. An Ultrasphere ODS column Beckman-Altex (250 × 4.6 mm) eluted with 4:6 H₂O/CH₃CN was used as well as a Microporasil-5 column (Waters, 300 × 3.9 mm) eluted with 9.5:0.5 toluene/ethyl acetate. Preparative HPLC was done with a Waters Prep LC/System 500-A equipped with one PrePAK-500/Silica cartridge eluted with 9.5:0.5 toluene-ethyl acetate.

The allyl- and acetyl-substituted carbohydrates were deprotected as follows: the saccharide (1 equiv) was added to a suspension of palladium on carbon (10%, 0.1 equiv) in 2:1:1 ethanol/water/glacial acetic acid. The solution was heated at 75 °C for 17 h under nitrogen. The cold reaction mixture was filtered through a Celite bed. The filtrate was neutralized with NaHCO₃ and evaporated. The residue was taken up with CH₂Cl₂ which was washed with water, saturated NaHCO₃, and brine. It was dried over MgSO₄, filtered, and evaporated to give an amorphous solid. This was dissolved in dry methanol and treated with sodium methoxide (0.05 equiv, 2 M in methanol). After 20 min, the solution was evaporated to dryness. The residue was dissolved in water and desalted with mixed-bed resin (AG501-X8, 20–50 mesh, Bio-Rad). Filtration and lyophilization gave the crude deprotected oligosaccharide.

3,4-Di-O-acetyl- β -D-lyxopyranose 1,2-(Methyl orthoacetate) (8). The orthoacetate **8** was prepared in three steps from D-lyxose, as described by Mazurek and Perlin⁷ (yield: 43% from D-lyxose): mp 92–93 °C (MeOH), (lit.⁷ mp 90 °C); $[\alpha]_D^{20} -108.5^\circ$ (c 0.39 in CHCl₃) (lit.⁷ $[\alpha]_D^{20} -103.1^\circ$, c 4.0 in CHCl₃); TLC (9.75:0.25 CHCl₃/MeOH) R_f 0.51; NMR δ 1.73 (s, 3 H, CHC(OR)₃), 2.07 (s, 3 H, Ac), 2.13 (s, 3 H, Ac), 3.30 (s, 3 H, OCH₃), 3.66 (dd, 1 H, $J_{5,5'} = -14$ Hz, $J_{4,5'} = 2$ Hz, H-5'), 4.18 (dd, 1 H, $J_{5,5'} = -14$ Hz, $J_{4,5} = 2$ Hz, H-5), 4.61 (dd, 1 H, $J_{1,2} = 5$ Hz, $J_{2,3} = 2.2$ Hz, H-2), 5.05–5.10 (m, 1 H, H-4), 5.20 (dd, 1 H, $J_{2,3} = 2.2$ Hz, $J_{3,4} = 7$ Hz, H-3), 5.60 (d, 1 H, $J_{1,2} = 5$ Hz, H-1).

2,3,4-Tri-O-acetyl- α -D-lyxopyranosyl Bromide (9). Trimethylsilyl bromide (460 mg, 3.0 mmol) was added dropwise to a solution of **8** (522 mg, 1.8 mmol) in dry CH₂Cl₂ (20 mL). The solution was heated at reflux under nitrogen for 2 h, cooled to room temperature, evaporated, and dried under high vacuum for 1 h. The resulting amorphous solid was used without further purification.

Methyl 2-O-Allyl-4,6-O-benzylidene-3-O-(2,3,4-tri-O-acetyl- α -D-lyxopyranosyl)- α -D-mannopyranoside (10). To a solution of methyl 2-O-allyl-4,6-O-benzylidene- α -D-mannopyranoside (**5**) (500 mg, 1.55 mmol) in dry acetonitrile (15 mL) containing 4A molecular sieves were added sequentially mercuric bromide (640 mg, 1.78 mmol), mercuric cyanide (455 mg, 1.80 mmol), and a solution of **9** [from 522 mg of (**8**) in dry acetonitrile (3 mL)]. The reaction mixture was stirred at room temperature in a closed system for 90 min. Evaporation of the solvent gave an oily residue which was extracted three times with chloroform. The organic extracts were washed twice with saturated aqueous KCl solution and twice with saturated NaHCO₃ solution, water, and brine. The dried (Na₂SO₄) organic phase was concentrated, and the condensation product **10** (755 mg, 82%) was crystallized from the residue (45:5 ether/hexane): mp 168–169 °C; TLC (3:2 toluene/ethyl acetate) R_f 0.45; NMR δ 1.99 (s, 3 H, Ac), 2.04 (s, 3 H, Ac), 2.05 (s, 3 H, Ac), 3.37 (s, 3 H, OCH₃), 3.62–3.92 (m, 8 H), 4.10–4.32 (m, 4 H), 4.70 (d, 1 H, $J_{1,2} = 1.4$ Hz, H-1), 5.17 (d, 1 H, $J_{1,2} = 2.4$ Hz, H-1'), 5.25–5.40 (m, 3 H), 5.60 (s, 1 H, OCH<), 5.95–6.04 (m, 1 H, CH=CH₂), 7.30–7.42 (m, 5 H, Ar).

Methyl 2-O-Allyl-3-O-(2,3,4-tri-O-acetyl- α -D-lyxopyranosyl)- α -D-mannopyranopyranoside (11). A suspension of **10** (300 mg, 0.51 mmol) in 60% aqueous acetic acid (10 mL) was heated at 80 °C for 30 min. The clear solution was cooled

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to room temperature and concentrated to dryness under high vacuum. The residue was taken up with CH_2Cl_2 and washed with water, saturated NaHCO_3 , and brine. It was dried over Na_2SO_4 , filtered, and evaporated to give 11 as an amorphous solid (210 mg, 84%), TLC (1:1 ethyl acetate-toluene) R_f 0.05. 11 was reacted without further purification.

Methyl 3-O- α -D-Lyxopyranosyl- α -D-mannopyranoside (11a). Deprotection of 11 as described in the general procedure gave an amorphous solid which was purified on a Bio Gel P-2 column and eluted with degassed, distilled water; mp 150–152 °C; $[\alpha]_D +44.7^\circ$ (c 0.29 in water); NMR (D_2O) δ 3.41 (s, 3 H, OCH_3), 3.58–3.83 (m, 9 H), 3.99 (m, 1 H, H-2'), 4.07 (dd, 1 H, $J_{1,2} = 1.7$ Hz, $J_{2,3} = 3$ Hz, H-2), 4.74 (d, 1 H, $J_{1,2} = 1.7$ Hz, H-1), 5.03 (d, 1 H, $J_{1,2'} = 3$ Hz, H-1').

Methyl 3-O- α -D-Lyxopyranosyl-6-O- α -D-mannopyranosyl- α -mannopyranoside (2). To a solution of 11 (620 mg, 1.26 mmol) in dry CH_3CN (20 mL) containing 4A molecular sieves were added sequentially HgBr_2 (580 mg, 1.61 mmol), $\text{Hg}(\text{CN})_2$ (403 mg, 1.60 mmol), and a solution of 6 [1.60 mmol prepared from 25 (580 mg, 1.60 mmol) and trimethylsilyl bromide (300 mg, 1.96 mmol)] in dry CH_3CN (3 mL). After 30 min, TLC indicated complete disappearance of starting material (1:1 toluene/ethyl acetate). The solvent was evaporated, and the residue was extracted three times with CHCl_3 . The organic extracts were washed with aqueous saturated KCl, saturated aqueous NaHCO_3 , water, and brine. The dried (Na_2SO_4) organic layer was evaporated to give 12 as a colorless oil (594 mg, 58%); TLC (1:1 toluene/ethyl acetate) R_f 0.25; NMR (CDCl_3) δ 1.98 (s, 3 H, Ac), 2.050 (s, 3 H, Ac), 2.054 (s, 3 H, Ac), 2.07 (s, 3 H, Ac), 2.10 (s, 3 H, Ac), 2.12 (s, 3 H, Ac), 2.15 (s, 3 H, Ac), 2.95 (d, 1 H, $J = 3.5$ Hz, exchangeable with D_2O , OH), 3.38 (s, 3 H, OCH_3), 3.71 (dd, 1 H, $J_{1,2} = 1.4$ Hz, $J_{2,3} = 4$ Hz, H-2), 4.71 (d, 1 H, $J_{1,2} = 1.4$ Hz, H-1), 4.92 (d, 1 H, $J_{1,2'} = 1.5$ Hz, H-1''), 5.08 (d, 1 H, $J_{1,2'} = 3.3$ Hz, H-1'), 5.85–6.0 (m, 1 H, $\text{CH}=\text{CH}_2$). Deprotection of the hydroxyl groups of 12 in the usual manner gave 2 as an amorphous solid (185 mg, 53%) which was purified on a Bio Gel P-2 column; $[\alpha]_D +91.5^\circ$ (c 0.23 in water); NMR (D_2O) δ 3.41 (s, 3 H, OCH_3), 3.59–4.05 (m, 16 H), 4.08 (dd, 1 H, $J_{1,2} = 4$ Hz, $J_{2,3} = 8$ Hz, H-2), 4.73 (d, 1 H, $J_{1,2} = 1.8$ Hz, H-1), 4.91 (d, 1 H, $J_{1,2'} = 1.8$ Hz, H-1''), 5.02 (d, 1 H, $J_{1,2'} = 4$ Hz, H-1'). Anal. Calcd for $\text{C}_{18}\text{H}_{32}\text{O}_{15}$: C, 44.26; H, 6.60. Found: C, 44.34; H, 6.64.

Methyl 6-O- α -D-Lyxopyranosyl-3-O- α -D-mannopyranosyl- α -D-mannopyranoside (3). To a solution of 7 (500 mg, 0.89 mmol) in dry CH_3CN (20 mL) containing 4A molecular sieves were added sequentially HgBr_2 (3.82 mg, 1.06 mmol), $\text{Hg}(\text{CN})_2$ (270 mg, 1.06 mmol), and a solution of 9 [prepared from 8 (290 mg, 1.0 mmol) and trimethylsilyl bromide (182 mg, 1.19 mmol)] in dry CH_3CN (3 mL). After 30 min, TLC indicated total disappearance of starting material (1:1 toluene-ethyl acetate). The solvent was evaporated, and the residue was extracted three times with CHCl_3 . The organic extracts were washed with saturated KCl solution, saturated NaHCO_3 solution, water, and brine. The dried (Na_2SO_4) organic layer was evaporated to give 13 as a foamy solid (430 mg, 59%); TLC (1:1 toluene/ethyl acetate) R_f 0.28; NMR (CDCl_3) δ 1.98 (s, 3 H, Ac), 2.02 (s, 3 H, Ac), 2.06 (s, 6 H, two Ac), 2.10 (s, 3 H, Ac), 2.12 (s, 3 H, Ac), 2.14 (s, 3 H, Ac), 3.0 (1 H, br s, exchangeable with D_2O , OH), 3.36 (s, 3 H, OCH_3), 3.65–4.25 (m, 12 H), 4.73 (d, 1 H, $J_{1,2} = 1.4$ Hz, H-1), 4.86 (d, 1 H, $J_{1,2'} = 2.6$ Hz, H-1''), 5.15–5.40 (m, 9 H), 5.86–6.0 (m, 1 H, $\text{CH}=\text{CH}_2$). Deprotection of the hydroxyl groups of 13 as described in the general procedure gave 3 as an amorphous solid (122 mg, 48%) which was purified further on a Bio Gel P-2 column eluted with water; $[\alpha]_D +89.6^\circ$ (c 0.23 in water); NMR (D_2O) δ 3.41 (s, 3 H, OCH_3), 3.52–3.90 (m, 15 H), 3.94 (t, 1 H, $J_{1,2'} = J_{2,3'} = 3$ Hz, H-2''), 3.98–4.04 (m, 2 H), 4.06 (dd, 1 H, $J_{1,2'} = 1.7$ Hz, $J_{2,3'} = 3.2$ Hz, H-2'), 4.09 (dd, 1 H, $J_{1,2} = 1.8$ Hz, $J_{2,3} = 3$ Hz, H-2), 4.73 (d, 1 H, $J_{1,2} = 1.8$ Hz, H-1) 4.84 (d, 1 H, $J_{1,2'} = 3$ Hz, H-1''), 5.11 (d, 1 H, $J_{1,2'} = 1.7$ Hz, H-1').

2,2,2-Trichloroethyl Tetra- α -acetyl- α -D-mannopyranoside (19a). To a solution of 17 (20.0 g, 53.4 mmol) in dry diethyl ether (50 mL) at 0 °C were added sequentially 2,2,2-trichloroethanol (16 mL, freshly distilled) and $\text{BF}_3 \cdot \text{Et}_2\text{O}$ (25 mL, distilled before use under reduced pressure). The reaction mixture was kept at 0 °C for 1 h and then at room temperature for 4 h. It was poured over ice (100 g) and diluted with diethyl ether. The organic extracts were washed with water, aqueous NaHCO_3 , and brine.

The dried solution was evaporated to give an oil (21 g) containing 19a (60% by HPLC) and starting material, 17. Preparative HPLC separation (98:2 toluene/ethyl acetate) gave pure 19a (11.2 g, 44%); mp 96–97 °C (ether); $[\alpha]_D +45.3^\circ$ (c 0.22 in CHCl_3 ; NMR (CDCl_3). Anal. Calcd for $\text{C}_8\text{H}_{13}\text{O}_6\text{Cl}_3$: C, 30.84; H, 4.20. Found: C, 30.60; H, 4.09.

2,2,2-Trichloroethyl α -D-Mannopyranoside (19). A solution of 19a (9.0 g, 1.88 mmol) in anhydrous CH_3O (40 mL) was treated with CH_3ONa (1 mmol, 1 mL, 2 M in CH_3OH). After being kept at room temperature for 30 min, the reaction mixture was concentrated. The residue was dissolved in water (30 mL), desalted with mixed-bed resin, and filtered. Upon concentration of the filtrate, compound 19 crystallized (4.1 g, 70%); 160 °C dec; $[\alpha]_D +47.4$ (c 0.24 in water).

Allyl α -D-Mannopyranoside (20a). D-mannose (18) (10.0 g, 55 mmol) was added to allyl alcohol (80 mL) saturated with HCl at 0 °C. The reaction mixture was heated at 60 °C under nitrogen for 4 h and kept at room temperature overnight. The clear solution obtained was neutralized with NaHCO_3 filtered over Celite. The filtrate was evaporated to give an oil, and crystallization from acetone gave 20a (5.6 g, 46%); mp 138–139 °C (lit.¹² mp 98–99 °C) $[\alpha]_D +51.6^\circ$ (c 0.23 in water), (lit.¹⁷ $[\alpha]_D +99^\circ$ (in water)); TLC (9:4:2 ethyl acetate-2-propanol/water) R_f 0.32; NMR (D_2O) δ 3.62–3.83 (m, 4 H), 3.89 (dd, 1 H, $J_{6,6'} = -12$ Hz, $J_{5,6} = 2$ Hz, H-6), 3.90 (dd, 1 H, $J_{2,3} = 3$ Hz, H-2), 4.05–4.01 (m, 1 H, $\text{CH}_2-\text{CH}=\text{CH}_2$), 4.21–4.27 (m, 1 H, $\text{CH}_2-\text{CH}=\text{CH}_2$), 4.91 (d, 1 H, $J_{1,2} = 1.7$ Hz, H-1), 5.25–5.40 (m, 2 H, $\text{CH}_2-\text{CH}=\text{CH}_2$), 5.92–6.04 (m, 1 H, $\text{CH}=\text{CH}_2$).

Benzyl α -D-Mannopyranoside (20b). D-mannose (18) (20.2 g, 0.11 mol) was added to benzyl alcohol (100 mL) saturated with HCl 0 °C. The reaction mixture was heated under nitrogen for 4 h at 60 °C and overnight at room temperature. Addition of diethyl ether (150 mL) to the clear reaction mixture led to the crystallization of 20b (12.5 g, 42%); mp 130–131 °C, (lit.¹⁸ mp 131–132 °C); TLC (9:4:2 ethyl acetate/2-propanol/water) R_f 0.8; NMR (D_2O) δ 3.64–3.73 (m, 3 H), 3.77 (t, 1 H, $J_{3,4} = J_{4,5} = 10$ Hz, H-4), 3.81 (dd, 1 H, $J_{2,3} = 3$ Hz, $J_{3,4} = 10$ Hz, H-3), 3.88 (dd, 1 H, $J_{6,6'} = -12$ Hz, $J_{5,6} = 1.5$ Hz, H-6), 3.96 (dd, 1 H, $J_{1,2} = 1.7$ Hz, $J_{2,3} = 3$ Hz, H-2), 4.59, 4.77 (AB₉, 2 H, $J = 11$ Hz, OCH_2Ph), 4.99 (d, 1 H, $J_{1,2} = 1.7$ Hz, H-1), 7.4–7.5 (m, 5 H, Ar).

Allyl 4,6-O-Benzylidene- α -D-mannopyranoside (21a). Finely powdered 20a (4.0 g, 18.2 mmol) was dissolved in formic acid (25 mL, 98%). As soon as the dissolution was complete, benzaldehyde (25 mL) was added at once, and the reaction mixture was stirred for 15 min. It was then added slowly to a mixture of hexane (150 mL) and aqueous NaHCO_3 (60 g in 150 mL of water) and stirred for 30 min. Compound 21a was separated by filtration and recrystallized from ether (1.4 g, 25%); mp 148–149 °C; $[\alpha]_D +68.6^\circ$ (c 0.26 in CHCl_3); NMR (CDCl_3) δ 2.60 (m, 2 H, exchanges with D_2O , two OH), 3.80–3.97 (m, 3 H), 3.98–4.05 (m, 1 H, $\text{OCH}_2\text{CH}=\text{CH}_2$), 4.08 (m, 1 H, H-2), 4.12 (m, 1 H, H-3), 4.19–4.25 (m, 1 H, $\text{OCH}_2\text{CH}=\text{CH}_2$), 4.26–4.30 (m, 1 H), 4.94 (d, 1 H, $J_{1,2} = 1.8$ Hz, H-1), 5.20–5.35 (m, 2 H, $\text{CH}=\text{CH}_2$), 5.59 (s, 1 H, PhCH<), 5.85–5.98 (m, 1 H, $\text{CH}=\text{CH}_2$), 7.34–7.56 (m, 5 H, Ar). Anal. Calcd for $\text{C}_{16}\text{H}_{20}\text{H}_2\text{O}$: C, 58.91; H, 6.75. Found: C, 58.50; H, 6.68.

Benzyl 4,6-O-Benzylidene- α -D-mannopyranoside (21b). Compound 21b was prepared in the same manner as compound 21a, starting with 20b (15 g, 0.056 mol), benzaldehyde (150 mL), and formic acid (150 mL, 98%) (yield 28%); mp 155–156 °C (ethanol) (lit.¹⁵ mp 148–151 °C); NMR (CDCl_3) δ 2.60 (br s, 2 H, exchangeable with D_2O , two OH), 3.80–3.96 (m, 3 H), 4.10 (dd, 1 H, $J_{1,2} = 1.7$ Hz, $J_{2,3} = 3$ Hz, H-2), 4.15 (dd, 1 H, $J_{2,3} = 3$ Hz, $J_{3,4} = 9$ Hz, H-3), 4.26–4.29 (m, 1 H), 4.54, 4.76 (AB₉, 2 H, $J = 12$ Hz, OCH_2O), 4.98 (d, 1 H, $J_{1,2} = 1.7$ Hz, H-1), 5.59 (s, 1 H, PhCH<), 7.30–7.58 (m, 10 H, Ar). Anal. Calcd for $\text{C}_{20}\text{H}_{22}\text{O}_6 \cdot 3.5 \text{H}_2\text{O}$: C, 57.00; H, 6.91. Found: C, 57.15, H, 6.29.

Allyl 2-O-Allyl-4,6-O-benzylidene- α -D-mannopyranoside (15a). A solution of 21a (500 mg, 1.62 mmol), allyl bromide (350 mg, 1.95 mmol, freshly distilled), and $n\text{-Bu}_4\text{NHSO}_4$ (110 mg, 0.32 mmol) in CH_2Cl_2 (60 mL) was stirred vigorously with an aqueous NaOH solution (3 mL, 50%) and refluxed for 20 h. The aqueous phase was removed from the cold reaction mixture. The organic layer was washed with water, aqueous saturated NaHCO_3 solution, and brine. The dried (Na_2SO_4) solution was evaporated to give an oil which was purified on a silica gel column eluted with 4:1

toluene/ethyl acetate. The second eluting fraction, identified as compound **15a** was crystallized from 9:1 hexane/ethyl acetate (280 mg, 49%); mp 75–76 °C; $[\alpha]_D^{20} +30.7$ (c 0.26 in CHCl₃); NMR (CDCl₃) δ 2.40 (d, 1 H, $J = 12$ Hz, exchanges with D₂O, OH), 3.77 (dd, 1 H, $J_{1,2} = 1.7$ Hz, $J_{2,3} = 3$ Hz, H-2), 3.80–3.92 (m, 3 H), 3.96–4.04 (m, 2 H, OCH₂-CH=CH₂), 4.08–4.14 (m, 1 H, H-3), 4.15–4.26 (m, 3 H), 4.92 (d, 1 H, $J_{1,2} = 1.7$ Hz, H-1), 5.20–5.36 (m, 4 H, CH=CH₂), 5.59 (s, 1 H, PhCH<), 5.85–6.01 (m, 2 H, CH=CH₂), 7.35–7.58 (m, 5 H, Ar). Anal. Calcd for C₁₉H₂₄O₆: C, 65.50; H, 6.94. Found: C, 65.21; H, 6.71.

Benzyl 2-O-Benzyl-4,6-O-benzylidene- α -D-mannopyranoside (15b). A solution of **21b** (1.5 g, 4.19 mmol), benzyl bromide (0.93 mg, 0.65 mL, 5.45 mmol), and *n*-Bu₄NHSO₄ (284 mg, 0.84 mmol) in CH₂Cl₂ (120 mL) was stirred vigorously with an aqueous NaOH solution (10 mL, 30%) and heated at reflux for 20 h. The aqueous phase was removed from the cold reaction mixture. The organic layer was washed with water, saturated aqueous NaHCO₃ solution, and brine. The dried (Na₂SO₄) solution was evaporated to give an amorphous solid from which **15b** was crystallized with 3:2 hexane/ethyl acetate (970 mg, 51%); $[\alpha]_D^{20} +39.4$ (c 0.26 in CHCl₃); NMR (CDCl₃) δ 2.35 (d, 1 H, $J = 12$ Hz, OH), 3.80–3.96 (m, 4 H, includes a dd at 3.96, $J_{1,2} = 1.7$ Hz, $J_{2,3} = 3$ Hz, H-2), 4.11–4.18 (m, 1 H, H-3), 4.22–4.25 (m, 1 H), 4.48, 4.72 (AB₉, 2 H, $J = 12$ Hz, PhCH₂O), 4.65–4.73 (AB₉, 2 H, PhCH₂O), 4.94 (d, 1 H, $J_{1,2} = 1.7$ Hz, H-1), 5.59 (s, 1 H, PhCH<), 7.34–7.55 (m, 15 H, Ar). Anal. Calcd for C₂₇H₂₈O₆· $\frac{1}{2}$ H₂O: C, 70.88; H, 6.38. Found: C, 70.95; H, 6.21.

Benzyl 2-O-Allyl-4,6-O-benzylidene- α -D-mannopyranoside (15c). **15c** was prepared in the same manner as **15a**, starting from **21b** (0.80 g, 2.2 mmol), allyl bromide (0.684 g, 3.8 mmol), *n*-Bu₄NHSO₄ (0.15 g, 0.44 mmol), and NaOH (3 mL, 50%). After chromatography of the crude reaction mixture (silica gel, 4:1 toluene/ethyl acetate), **15c** was crystallized from hexane (480 mg, 54%); mp 93–94 °C; NMR (CDCl₃) δ 2.37 (d, 1 H, $J = 12$ Hz, OH), 3.79 (dd, 1 H, $J_{1,2} = 1.7$ Hz, $J_{2,3} = 3$ Hz, H-2), 3.81–3.92 (m, 3 H), 4.10–4.25 (m, 4 H), 4.52, 4.76 (AB₉, 2 H, $J = 12$ Hz, PhCH₂O), 4.96 (d, 1 H, $J_{1,2} = 1.7$ Hz, H-1), 5.18–5.32 (m, 2 H, CH=CH₂), 5.59 (s, 1 H, PhCH<), 5.85–5.96 (m, 1 H, CH=CH₂), 7.30–7.55 (m, 5 H, Ar).

Benzyl 2-O-Benzyl-3-O-(tetra-O-acetyl- α -D-mannopyranosyl)-4,6-O-benzylidene- α -D-mannopyranoside (22). To a solution of **15b** (880 mg, 1.96 mmol) in dry CH₃CN (20 mL) containing 4A molecular sieves were added sequentially HgBr₂ (846 mg, 2.35 mmol), Hg(CN)₂ (592 mg, 2.35 mmol), and a solution of **6** [prepared from **25** (782 mg, 2.16 mmol) and trimethylsilyl bromide (306 mg, 2.0 mmol)] in dry CH₃CN (5 mL). The reaction mixture was stirred at room temperature in a closed system for 30 min or until complete disappearance of starting material (as indicated by TLC, eluent 3:2 toluene/ethyl acetate). Evaporation of the solvent gave a solid residue which was extracted three times with CHCl₃. The organic extracts were washed with saturated KCl solution, saturated NaHCO₃ solution, water, and brine. The dried (Na₂SO₄) organic layer was concentrated to give **22** as a crystalline solid (1.12 g, 73%); mp 211–212 °C (2:3 hexane/ethyl acetate); $[\alpha]_D^{20} +6.15$ (c 0.22 in CHCl₃); NMR (CDCl₃) δ 1.90 (s, 3 H, Ac), 1.99 (s, 3 H, Ac), 2.06 (s, 3 H, Ac), 2.07 (s, 3 H, Ac), 3.80 (m, 1 H, H-2), 3.82–3.86 (m, 3 H), 4.00 (dd, 1 H, $J_{5,6} = 2$ Hz, $J_{6,7} = -12$ Hz, H-6'), 4.16 (dd, 1 H, $J_{5,6} = 5$ Hz, $J_{6,7} = -12$ Hz, H-6'), 4.22–4.28 (m, 3 H), 4.49, 4.71 (AB₉, 2 H, $J = 12$ Hz, PhCH₂O), 4.76 (m, 2 H, PhCH₂O), 4.96 (d, 1 H, $J_{1,2} = 1.7$ Hz, H-1), 5.22 (t, 1 H, $J_{3,4} = J_{4,5} = 10$ Hz, H-4'), 5.41 (dd, 1 H, $J_{2,3} = 3.8$ Hz, $J_{3,4} = 1$ Hz, H-3'), 5.46 (dd, 1 H, $J_{1,2} = 1.7$ Hz, $J_{2,3} = 3.8$ Hz, H-2'), 5.61 (s, 1 H, PhCH<), 7.25–7.40 (m, 15 H, Ar). Anal. Calcd for C₄₁H₄₆O₁₆: C, 61.96; H, 5.83. Found: C, 62.14; H, 5.92.

Tetra-O-acetyl-3-O-(tetra-O-acetyl- α -D-mannopyranosyl)-D-mannopyranose (23). A suspension of **22** (700 mg, 0.90 mmol) and PdC (600 mg, 10%) in ethanol was hydrogenolyzed at atmospheric pressure for 17 h. The reaction mixture was filtered over Celite and washed with methanol. The filtrate was evaporated and immediately treated with a cold mixture of acetic anhydride (20 mL) and pyridine (20 mL). The reaction mixture was kept at 4 °C for 48 h. It was poured over ice, stirred for 30 min, and then extracted three times with chloroform. The organic extracts were washed with water, saturated aqueous NaHCO₃ solution, and brine. The dried (Na₂SO₄) solution was concentrated in vacuo to give **23** as an oil (480 mg, 60%); NMR

(CDCl₃) δ 1.99 (s, 3 H, Ac), 2.06 (s, 3 H, Ac), 2.10 (m, 9 H, three Ac), 2.15 (m, 9 H, three Ac), 3.7–4.3 (m), 5.00–5.05 (m), 5.18–5.4 (m), 5.82 (d, 0.3 H, $J_{1,2} = 1.5$ Hz, H-1, β acetate), 6.10 (d, 0.7 H, $J_{1,2} = 1.8$ Hz, H-1, α acetate).

3-O-(Tetra-O-acetyl- α -D-mannopyranosyl)-2,4,6-tri-O-acetyl- α -D-mannopyranosyl Bromide (16). Acetic acid saturated with HBr (4 mL) was added to a solution of **23** (200 mg, 0.30 mmol) in CH₂Cl₂ (20 mL, distilled in situ from P₂O₅ under nitrogen) at 0 °C. The solution was stirred at 0 °C for 6 h. The reaction mixture was poured over ice and extracted with cold CH₂Cl₂. The organic extracts were washed with cold water, cold aqueous saturated NaHCO₃, and cold brine. The dried (Na₂SO₄) solution was evaporated in vacuo to give **16** as a white foam (160 mg, 78%) which was used immediately, without further purification.

3-O-(Tetra-O-acetyl- α -D-mannopyranosyl)-4,6-di-O-acetyl- β -D-mannopyranose 1,2-(Methyl orthoacetate) (24). A cold mixture of dry methanol (1.5 mL) and 2,6-lutidine (1.5 mL, freshly distilled from CaH₂) was added to a solution of **16** (160 mg, 0.23 mmol) in dry CHCl₃ (15 mL). The solution was stirred in the dark, at room temperature for 17 h. After that time it was diluted with CHCl₃ washed with iced water, cold aqueous saturated NaHCO₃, and brine. The dried solution was evaporated in vacuo, and toluene (3 mL) was added to facilitate the removal of 2,6-lutidine. Crystallization of the residue with methanol gave **24** (98 mg, 66%); mp 96–97 °C; $[\alpha]_D^{20} -45.0$ (c 0.22 in CHCl₃); NMR (CDCl₃) δ 1.75 (s, 3 H, CH₃C(OR)₃), 1.99 (s, 3 H, Ac), 2.06 (s, 3 H, Ac), 2.08 (s, 3 H, Ac), 2.09 (s, 3 H, Ac), 2.14 (s, 3 H, Ac), 2.17 (s, 3 H, Ac), 3.29 (s, 3 H, OCH₃), 3.62 (m, 1 H, H-5), 3.86 (dd, 1 H, $J_{2,3} = 4$ Hz, $J_{3,4} = 9.5$ Hz), 4.08–4.34 (m, 6 H), 4.60 (dd, 1 H, $J_{1,2} = 2$ Hz, $J_{2,3} = 4$ Hz, H-2), 4.98 (d, 1 H, $J_{1,2} = 1.7$ Hz, H-1'), 5.13 (dd, 1 H, $J_{1,2} = 1.7$ Hz, $J_{2,3} = 3$ Hz, H-2'), 5.29 (t, 1 H, $J_{3,4} = J_{4,5} = 9.5$ Hz, H-4), 5.34 (m, 1 H, H-3), 5.46 (d, 1 H, $J_{1,2} = 2$ Hz, H-1). Anal. Calcd for C₂₇H₃₈O₁₈: C, 49.84; H, 5.89. Found: C, 50.00; H, 6.00.

Methyl 6-O-(3-O- α -D-Mannopyranosyl- α -D-mannopyranosyl)-3-O- α -D-mannopyranosyl- α -D-mannopyranoside (4). To a solution of **7** (50 mg, 0.087 mmol) in dry CH₃CN (10 mL) containing 4A molecular sieves were added sequentially HgBr₂ (25 mg, 0.10 mmol), Hg(CN)₂ (36 mg, 0.10 mmol), and a solution of **16** (61 mg, 0.087 mmol) in dry CH₃CN (3 mL). The reaction mixture was stirred for 2 h at room temperature. Evaporation of the solvent gave a solid residue, which was treated three times with chloroform. The organic extracts were washed with saturated KCl solution, saturated sodium bicarbonate solution, water, and brine. Concentration of the dried (Na₂SO₄) organic layer gave a white foam, which by NMR and TLC (1:1 toluene/ethyl acetate) was shown to be the condensation product together with some unreacted starting material. The mixture was deallylated and deacetylated under standard conditions. Chromatography over Bio Gel P-2 eluted with distilled water gave pure **4** (10 mg, 16%, based on **7**): $[\alpha]_D^{20} +71.3$ (in water); NMR (D₂O) δ 3.41 (s, 3 H, OCH₃), 3.66 (m, 2 H, H-4', H-4''), 3.72–3.92 (m, 16 H), 3.95 (dd, 1 H, $J = 3.4$ Hz, $J = 9.5$ Hz, H-3'), 4.02 (dd, 1 H, $J = 4$ Hz, $J = 11$ Hz, H-6), 4.07 (dd, 2 H, $J = 1.7$ Hz, $J = 3$ Hz, H-2', H-2''), 4.09 (dd, 1 H, $J = 1.7$ Hz, $J = 3$ Hz, H-2), 4.14 (dd, 1 H, $J = 1.7$ Hz, 3 H, H-2''), 4.73 (d, 1 H, $J = 1.7$ Hz, H-1), 4.89 (d, 1 H, $J = 1.7$ Hz, H-1'), 5.10 (d, 1 H, $J = 1.7$ Hz, H-1'), 5.16 (d, 1 H, $J = 1.7$ Hz, H-1'').

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